

October 16, 1950

Department #54

106-10

FOR AGENTS ONLY

List of Parts Complete

for

Machine No. 106-10

WATERMAN 106-10

106-10

106-10

VO:RR

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List of Parts Complete
for
Machine No. 106-10

No.	Name
*130387	Arm, upper and lower (solid) with 15404, 57202 and two 15405
57202	Arm Oil Tube for oiling 64267
56003	" " " with 52045, for oiling 38458
52045	" " " Packing (cotton)
127768	" Rock Shaft
57957	" " " 127768 with 57439, 64253 and 127772
12147	" " " Back Bearing Oil Pad (felt)
64386	" " " Bushing (back)
64387	" " " " " 64386 with 52045
52045	" " " " " Oil Pad (cotton)
446 AL	" " " " " Set Screw
64388	" " " " (intermediate)
64389	" " " " " 64388 with 52045
52045	" " " " " Oil Pad (cotton)
423 AL	" " " " " Set Screw
64253	" " " Collar with two 624AL
624 AL 2	" " " " Set Screw
57439	" " " Crank (back) with four 163C
163 C 4	" " " " " Set Screw
127772	" " " " (front) with 443AL
127838	" " " " " Pin

No.	Name
448 AL	Arm Rock Shaft Crank (front) Set Screw
54105	" " " Flanged Bushing
52045	" " " " Oil Pad (cotton)
453 AL	" " " " Set Screw
18154	" " " Front Bearing Oil Pad (felt)
57959	" Rotary Shaft with 57824
130294	" " " 57959 with 64366
130346	" " " Bushing (front)
51322 C	" " " " Set Screw
130347	" " " " (intermediate) back
51321 C	" " " " " Set Screw
57781	" " " " " with 49093 and 64805
49093	Arm Rotary Shaft Bushing (intermediate) back Oil Pad (braided cotton) long
64805	Arm Rotary Shaft Bushing (intermediate) front Oil Pad (braided cotton) short
832 C	Arm Rotary Shaft Bushing (intermediate) front Set Screw
54450	" " " Collar with two 1258AL
1258 AL 2	" " " " Set Screw
61441	" " " Flanged Bushing (back) with 49093 and 64805
49093	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) long
64305	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short
159 F 3	Arm Rotary Shaft Flanged Bushing (back) Screw
57824	" " " Oil Pad (felt)
144 D	" " " Screw
23933	" Side Cover
176 J	" " " Screw

No.	Name
131709	Balance Wheel (single belt groove) 2 in. pulley with two 435AL
435 AL 2	Balance Wheel Set Screw
57211	Cloth Plate (small) with three 57404, for small Throat Plates
57212 4	Cloth Plate (small) Hook
57404 3	" " " Oil Tube
691 F 2	" " " Screw
57213	" " " Slide (large)
57214	Cloth Plate (small) Slide (large) complete, Nos. 57213, 57215 and two 725J
57215	Cloth Plate (small) Slide (large) Spring
725 J 2	" " " " " " Screw
57216	" " " " (small)
57217	Cloth Plate (small) Slide (small) complete, Nos. 57216, 57218, 57219 and four 665J
57218	Cloth Plate (small) Slide (small) Spring (left)
665 J 2	" " " " " " " Screw
57219	" " " " " " (right)
665 J 2	" " " " " " " Screw
57435	Cloth Plate (small) complete, Nos. 57211, 57214 and 57217
57220	" " " 57435 with four 57212
130309	" " (large) with two 57404 (for medium Throat Plate)
57404 2	" " " Oil Tube
1011 F	" " " Screw (left)
898 F	" " " " (right)
57344	" " " Slide
57345	Cloth Plate (large) Slide complete, Nos. 57344, two 52633 and four 725J
52633 2	Cloth Plate (large) Slide Spring

No.		Name
57334	2	Cloth Plate (large) Slide Spring Bracket
193 J	4	" " " " " " Screw
725 J	4	" " " " " " Screw
127882		" " " Support Bracket with 29627, 50524C, 51250C and two 1520J
50524 C		Cloth Plate (large) Support Bracket Adjusting Screw
51250 C		" " " " " " Screw
1520 J	2	" " " " " " " Nut
29627		" " " " " " Dowel Pin
146 D		" " " " " " Screw
130283		" " " with four 57404
57404	4	" " " Oil Tube
61083		" " " Slide
61085		Cloth Plate (large) Slide complete, Nos. 61083, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " " Bracket
193 J	4	" " " " " " " Screw
725 J	4	" " " " " " Screw
130284		Cloth Plate (large) complete, Nos. 61085, 130283, two 57334 and four 193J (for small Throat Plates)
130310		Cloth Plate (large) complete, Nos. 57345, 130309, two 57334 and four 193J (for medium Throat Plates)
130311		Cloth Plate (large) with two 57404
57404	2	" " " Oil Tube
57364		" " " Slide
57365		Cloth Plate (large) Slide complete, Nos. 57364, two 52683 and four 725J
52683	2	Cloth Plate (large) Slide Spring
57334	2	" " " " " " Bracket

No.		Name
193 J	4	Cloth Plate (large) Slide Spring Bracket Screw
725 J	4	" " " " " Screw
130312		Cloth Plate (large) complete, Nos. 57365, 130311, two 57334 and four 193J (for large Throat Plates)
898 F		Cloth Plate (large) Screw (large)
1011 F		" " " " (small)
64267		Crank Connecting Rod with two each 896AL and 1057AL
*64366		" " " 64267 with 50069C
50069 C		" " " Ball Screw Stud (upper)
1516 E		" " " " " " " Nut
64268		" " " " " " " Washer
896 AL	2	" " " Cap (lower) Screw
1057 AL	2	" " " " (upper) Screw
57288		" " " Oil Case with 57290, 133190 and four each 185E and 448AL
57290		Crank Connecting Rod Oil Case Cap
133190		" " " " " " Packing (felt)
185 E	4	" " " " " " Screw
448 AL	4	" " " " " " Set Screw
57223		Face Plate
61226		" " for use with Needle Clamp Support
46111		" " Pin
51224 W		" " Thumb Screw
57224		Feed Bar with two 457AL
57796		" " 57224 with 57795 (for less than 3 in. gauge between outside needles)
57395		Feed Bar with two 462AL (for 130348)
130348		" " 57395 with 57795 (for 3 in. gauge and above between outside needles)
57225		Feed Bar Hinge Pin
457 AL	2	" " " " Set Screw

No.	Name
462 AL 2	Feed Bar Hinge Pin Set Screw
130211	" Dog, 21 teeth (16 teeth to the inch) for gathering, for medium Throat Plates
57926	Feed Dog, 17 teeth (13 teeth to the inch) for large Throat Plates
130247	Feed Dog, 21 teeth (16 teeth to the inch) for general work, for large Throat Plates
Note: Feed Dog for small Throat Plates not numbered.	
57293	Feed Dog Packing .005 in. thick
57294	" " " .012 in. thick
57321	" " " .021 in. thick
1255 F	" " Screw
57896	" " Support with two each 1083C and 1700E (for 3 in. to 4 1/8 in. gauge, between outside needles)
57897	Feed Dog Support with two each 1698E and 50364C (for 4 3/16 in. to 6 in. gauge between outside needles)
1083 C 2	Feed Dog Support Adjusting Screw
50364 C 2	" " " " Screw
1698 E 2	" " " " " Nut
1700 E 2	" " " " " Nut
1255 D	" " " Screw
*57227	" Eccentric
*127506	" " for 127508
*61020	" " Body
51061 AL 2	" " " Set Screw
130337	" " Lubricating Pad (wood)
217 J	" " Set Screw
196 F	" " " Screw
7071	" " " " Washer

No.	Name
57228	Feed Eccentric (adjustable) complete, Nos. 217J, 7071, 50653C, 57227, 61020, 130337 and two 51061AL
127508	Feed Eccentric (adjustable) complete, for 127608, Nos. 196F, 50653C, 61020, 127506, 130337 and two 51061AL
130324	Feed Eccentric Connection with 127851 and 130328, for 130325
130326	Feed Eccentric Connection with 127851 and 130328, for 130327
130325	Feed Eccentric Connection 130324 with 57228 and 127788
130327	" " " 130326 with 127508 and 127788, for 4 1/2 stitches per inch
130328	Feed Eccentric Connection Oil Cup
127851	" " " " " Oil Pad (braided cotton)
57230	" Lifting Eccentric with two 624AL
130388	" " " Connection with 1258AL and 41128
57795	" " " " 130388 with 57230
41128	" " " " Oil Wick
1258 AL	" " " " " Plug
624 AL 2	" " " Set Screw
50653	" Regulating Screw
127509	" Rocking Frame with four 624AL
127788	" " " Bar
624 AL 4	" " " " Set Screw
57234	" " " Hinge Pin
57235 2	" " " " " Bushing
449 AL 2	" " " " " Set Screw
624 AL 2	" " " " " Set Screw
57441 10	Looper (large shank) for heavy work
57932 10	" (small shank) for two or more consecutive gauges of 1/8 in.

No.	Name
57619	Looper Carrier with ten 853AL, for 57932
57668	" " " " 50370F, for 57441
157 D	" " Screw
57960	" Eccentric with 57974 and two each 889AL and 130337
57961	Looper Eccentric Connection
57962	" " " 57961 with 57242 and 57960
57963	" " Oil Cup
51196 F	" " " " Adjusting Screw
57967	" " " " Oil Adjusting Screw
57966	" " " " " " " Coupling
57968	" " " " " " " Spring
57969	" " " " Pipe
57970	" " " " " 57969 with 57972
57972	" " " " " Joint
57965	" " " " Plate
57979	" " " " Screen
704 D	" " " " Screw
57974	" " " Pad (braided cotton)
57971	" " " Pipe Coupling
57973	" " " " Sleeve
57964	Looper Eccentric Oil Cup complete, Nos. 51196F, 57963, 57965 to 57968, 57970 to 57972 and 57979
130337 2	Looper Eccentric Lubricating Pad (wood)
389 AL 2	" " Set Screw
57868	" Rock Shaft with two 1147AL
57370	Looper Rock Shaft (adjustable) complete, Nos. 57868 and 57869
57837	Looper Rock Shaft 57370 with 57243
57242	" " " Bar
1147 AL 2	" " " " Set Screw

No.	Name
57869	Looper Rock Shaft Connecting Stud with two 1147AL
1147 AL 2	" " " " " Set Screw
57243	" " " Hinge Pin with 860E and 130336
130336	" " " " " Oil Wick (braided cotton)
860 E	" " " " " Plug Screw
446 AL	" " " " " Set Screw (left)
446 AL	" " " " " " " (right)
853 AL 10	" Set Screw for 57619
50370 F 10	" " " " 57668
46051	Needle Bar
57620	" " 46051 with 57621, for 1/8 in. to 3/16 in. gauges
57997	Needle Bar 46051 with 57998, for 7/32 in. to 2 13/16 in. gauges
130398	Needle Bar 46051 with 130400, for 2 7/8 in. to 4 7/16 in. gauges
130399	Needle Bar 46051 with 130401, for 4 1/2 in. to 6 in. gauges
38456	Needle Bar Bushing (lower)
1133 E	" " " " Set Screw
57245	" " " (upper)
1133 E	" " " " Set Screw
38453	" " Connecting Link
130322	" " " " 38453 with 57940 and 130317 (no support)
130319	Needle Bar Connecting Link 38458 with 57940 and 130313 (for use with support)
57940	Needle Bar Connecting Link Hinge Stud
1520 F	" " " " " Nut
130317	" " " Stud with 503790 and two 137E (no support)

No.	Name
130318	Needle Bar Connecting Stud with 50379C and two 187E (for use with support)
133111	Needle Bar Connecting Stud with 50379C and two 187E
187 E 2	" " " " Clamping Screw for 1/8 in. to 3/16 in. gauges
57621	Needle Clamp with ten 620F, for 1/8 in. to 3/16 in. gauges
57998	Needle Clamp with ten 50014F, for 7/32 in. to 2 13/16 in. gauges, for 57997
130401	Needle Clamp with ten 735F, for 130399
130400	" " " " 735F, for 130398
130386	" " Guide
57450	" " " Bracket (left)
161 J	" " " " " Screw
133048	" " " " (right)
161 J	" " " " " Screw
130359	" " " " Holder
1193 D	" " " " " Screw
914 F	" " " Screw
220 J	" " Support Screw
127956	Needle Clamp Support (adjustable) complete for 2 7/8 in. to 4 7/16 in. gauges between outside needles, Nos. 1654J, 9525, 51278J, 127954 and 127955
127957	Needle Clamp Support (adjustable) complete, for 4 1/2 in. to 6 in. gauges between outside needles, Nos. 1654J, 9525, 51278J, 127953 and 127955
127953	Needle Clamp (lower) Support
127954	" " " Support
127955	" " (upper) Support
51273 J	" " Support Clamping Screw
1654 J	" " " " " Nut
9525	" " " " " Washer

No.	Name
50365 J	Needle Clamp Support Screw (lower)
220 J	" " " " (upper)
57654	" " with two 50239C, for 1/8 in. and 3/16 in. gauges
57423	Needle Guard with two 50239C, for 1/4 in. and 5/16 in. gauges
57319	Needle Guard (left) with 50239C, for 3/8 in. gauge and above
57320	Needle Guard (right) with 50239C, for 3/8 in. gauge and above
57251	Needle Guard Bar for 57254 (for small Throat Plate)
57351	" " " " 57354 (for medium Throat Plate)
57381	" " " " 57382 (for large Throat Plate)
127753	" " Bracket (left) with 440F, for 57254 (for small Throat Plates)
57943	Needle Guard Bar Bracket (left) with 440F, for 57354 and 57382 (for medium and large Throat Plates)
177 C	Needle Guard Bar Bracket (left) Screw
127754	" " " " (right) with 440F, for 57254 (for small Throat Plates)
57944	Needle Guard Bar Bracket (right) with 440F, for 57354 (for medium and large Throat Plates)
177 C	Needle Guard Bar Bracket (right) Screw
57254	" " " " Holder, for 57211 and 130284 (for small Throat Plates)
57354	Needle Guard Bar Bracket Holder, for 130310 (for medium Throat Plates)
57332	Needle Guard Bar Bracket Holder, for 130312 (for large Throat Plates)
29627	Needle Guard Bar Bracket Holder, Dowel Pin
50154 D 2	" " " " " Screw

No.		Name
440 F	2	Needle Guard Bar Set Screw
50239 C		" " Set Screw
620 F	10	" Set Screw, for 57621
735 F	10	" " " " 130400 and 130401
50014 F	10	" " " " 57998
57255		Presser Bar
57669		" " (for Universal Compensating Presser Foot)
61046		" " Bushing (lower)
1133 E		" " " " Set Screw
38456		" " " (upper)
1133 F		" " " " Set Screw
130360		" " Lifter
57257		" " Lifter
57258		" " " Hinge Pin
447 AL		" " " " " Set Screw
194 D		" " " Set Screw
57259		" " Lifting Bracket with 453AL and 1819
57260		" " " " Guide
1819		" " " " Roller and Stud
453 AL		" " " " Set Screw
57977		" " " Lever
57276		" " " " Connecting Rod
57277		" " " " " " Collar
		with two 4650
465 C	2	Presser Bar Lifting Lever Connecting Rod Collar Set Screw
24122		" " " " " " Spring
45257		" " " " " " Stop
		Washer
57272		Presser Bar Lifting Lever Connecting Stud
57279		Presser Bar Lifting Lever Connecting Stud complete, Nos.
		453AL, 1423J, 1904 and 57273

No.	Name
1904	Presser Bar Lifting Lever Connecting Stud Roller (roller only)
1423 J	Presser Bar Lifting Lever Connecting Stud Roller Cap Screw
453 AL	" " " " " " Set Screw
57399	" " " " Extension
898 E 2	" " " " " Screw
802 X	" " " " Hinge Screw
57978	" " " " Spring
38467	" " Spring (flat)
38468	" " " Stud
460 AL	" " Lifting Lever Hook Set Screw
130349	" Foot (solid) for gauges up to 2 in.
130350	" " (side hinged) with 386C, 1528J and 13948, for 2 in. up to 3 in. gauges
130281	Presser Foot (side hinged) with supports, with 386C, 1528J, 13948 and two each 452C, 1094J, 1700J and 57890, for gauges 3 in. and above
57925	Presser Foot (hinged, adjustable) with two each 440AL, 1094J, 1698J, 51097J and 57890, for gathering
440 AL 2	Presser Foot Adjusting Screw, for 57925
452 C 2	" " " " for 130281
1698 J	" " " " Nut, for 57925
1700 J	" " " " " for 130281
176 J	" " Screw
13948	" " Shank
386 C	" " " Hinge Screw
1528 J	" " " " " Nut
57890	" " Support Bracket
1094 J	" " " " Screw, for 57925

No.	Name
51097 J	Presser Foot Thumb Screw
574 W	Pressure Regulating Thumb Screw
1539 W	" " " Lock Nut
57883	Slack Thread Controller
57884	" " " Clamp
1115 F	" " " " Screw
130362	Tension Bracket with Tension Releaser complete, Nos. 46382, 57391, 57440, 130361, 130370, 130377, 130378 and two 180J
130361	Tension Bracket with 140197AL, 140198AL, 140199AL, six 130384, seven 57394 and thirteen 458AL
140197 AL	Tension Bracket Set Screw (lower)
140198 AL	" " " " (upper)
57622	" " Thread Eyelet
190 J 2	" " " " Screw
130339	" " " Separator
130343	" " " " Post
1620 J	" " " " " Nut
1423 J	" " " " Screw
2102 20	" Disc
51570 C 10	" Regulating Thumb Nut
130369	" Releaser
130370	" " 130369 with 130379 and six 219J
57391	" " Bar
57440	" " " Collar with 457AL
457 AL	" " " " Set Screw
140199 AL	" " " Set Screw
130377	" " Lifting Bracket
130 J 2	" " " " Screw

No.		Name
46382		Tension Releaser Pin
130378		" " Spring
130379		" " Wearing Plate
219 J	6	" " " " Screw
32572	10	" Releasing Disc
57266		" " Lever
57267		" " " Connection
193 F		" " " " Set Screw
788 D		" " " Hinge Screw
130383	7	" " Pin (large)
57393	4	" " " (small)
50326 C	10	" Screw Stud
59539	10	" " " 50326C with 51570C
130384	6	" " " Bushing (long)
57394	7	" " " " (short)
458 AL	13	" " " Set Screw
59534	10	" Spring
59537	10	" " Bushing (large)
59538	10	" " " (small)
131696	10	" Thread Guide
57628		" Lubricating Oil Cup with Bracket
57629		" " " " Pad (felt)
57630		" " " " " Pin
57631		Thread Lubricating Oil Cup with Bracket complete, Nos. 57628 to 57630 (not regularly furnished)
57395		Thread Take-up
57396		" " Arm
190 J		" " " Clamping Screw
50379 C		" " " Set Screw
756 D	2	" " Screw

No.		Name
130212		Throat Plate, for 130211
57927		" " for 57926
691 F	4	" " Screw
-----		Number Plate
15405	2	" " Rivet
*15404		Trade Mark
15405	2	" " Rivet